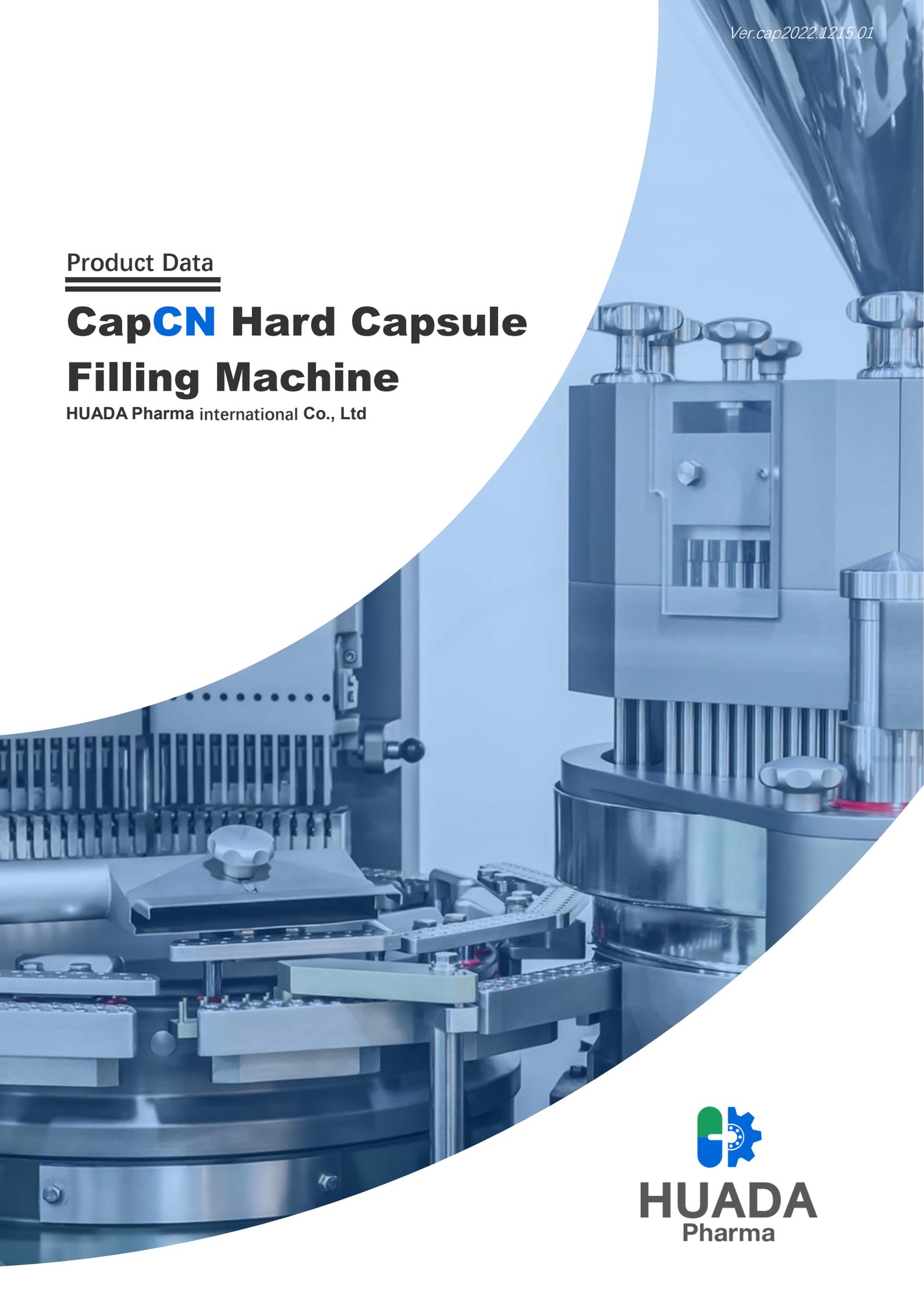


Product Data

CapCN Hard Capsule Filling Machine

HUADA Pharma international Co., Ltd



HUADA
Pharma



CapCN Hard Capsule Filling Machine

Product Data

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SFK-700 Capsule Filler



SFK-700 full automatic hard shell capsule filling machine adopts an international advanced design concept. Through the clearance operation, the full automatic hard capsule filling machine is completed by the pressure type of the high precision metering disc filling rod.

The design of the equipment parts is precise, the appearance is beautiful and practical, the operation is smooth, the mold can be replaced simply and quickly, and the capsule sorting, separating, filling, removing, locking, popping up, cleaning and many other processes can be completed automatically.

The equipment design is fully in line with the requirements of CGMP and FDA specification.

It is an intelligent device for pharmaceutical production, health care products and capsule production in food industry.

Features

- The equipment adopts the international high quality electrical components, so that the service life of the electrical parts of the equipment is longer and more stable.

- The equipment adopts monolithic platen design, each movement part is sealed to avoid the powder penetrating into or out of the room as much as possible to ensure the cleanliness of the workshop. All the motors that the equipment adopted are with low energy consumption, which fully achieves energy saving.

- The equipment adopts German SIEMENS system, SIEMENS inverter drive, stepless speed regulation, SIEMENS PLC program control, stable operation, safe and reliable.



Technical Parameters

Model	SFK-700
Max capacity	42,000capsules/hour
Suit for capsule size	00#~5#
No. of Segment bores	5
Machine dimensions	951x1551x2155mm
Power	3kW
Filling buffering procedure	✓
Buffering locking	✓
cGMP & FDA	✓
Quick cleaning	✓
Protruding mold	✓
Adjustable dosing disc	⊙

✓: Yes ⊙: Optional

SFK-3000 Capsule Filler



SFK-3000 full automatic hard shell capsule filling machine adopts an international advanced design concept. Through the clearance operation, the full automatic hard capsule filling machine is completed by the pressure type of the high precision metering disc filling rod.

The design of the equipment parts is precise, the appearance is beautiful and practical, the operation is smooth, the mold can be replaced simply and quickly, and the capsule sorting, separating, filling, removing, locking, popping up, cleaning and many other processes can be completed automatically.

The equipment design is fully in line with the requirements of CGMP and FDA specification.

It is an intelligent device for pharmaceutical production, health care products and capsule production in food industry.

Features

• Different powder has a different specific gravity. With an adjustable dosing disc, there is no need to change dosing discs frequently, saving both time and labor. The equipment adopts the international high quality electrical components, so that the service life of the electrical parts of the equipment is longer and more stable.

• The equipment adopts monolithic platen design, each movement part is sealed to avoid the powder penetrating into or out of the room as much as possible to ensure the cleanliness of the workshop. All the motors that the equipment adopted are with low energy consumption, which fully achieves energy saving.

• The equipment adopts German SIEMENS system, SIEMENS inverter drive, stepless speed regulation, SIEMENS PLC program control, stable operation, safe and reliable.



Technical Parameters

Model	SFK-3000
Max capacity	176,400capsules/hour
Suit for capsule size	00#~5#
No. of Segment bores	21
Machine dimensions	2020x1276x2343mm
Power	10kW
Filling buffering procedure	✓
Buffering locking	✓
cGMP & FDA	✓
Quick cleaning	✓
Protruding mold	✓
Adjustable dosing disc	◎

✓: Yes ◎: Optional

CapCN-24/42 OEB Pro Capsule Filler OEB 4



CapCN-42 OEB Pro is an automatic hard capsule filling machine. Our CapCN series introduces the international advanced design concept and utilizes high-precision dosing disc and tamping pins to fulfill capsule filling. It can automatically complete the multiple working process, from capsule sorting, separation, filling, rejection, closing, ejection to cleaning. With precisely designed equipment parts, beautiful and practical appearance, stable operation, simple and fast mold replacement, and in full compliance with the CGMP and FDA standards, it is intelligent equipment for capsule production in pharmaceutical industry, health product and food industries.

Features

- Different powder has a different specific gravity. With an adjustable dosing disc, there is no need to change dosing discs frequently, saving both time and labor. It applies international high-quality electronic components which have longer service life and more reliable performance.
- It has an integral working surface. Each moving part is sealed, so as to prevent the powder entering into or escaping from sealed parts as much as possible, ensuring the cleanliness of the working site.
- The energy consumption of all motors is quite low, which achieves energy saving.
- It applies German Siemens system, driven by Siemens frequency converter with stepless speed regulation, and controlled by Siemens PLC program, which makes stable, safe and reliable operation.



Technical Parameters

Model	CapCN-42 OEB Pro
Rotational speed	140rpm
Suit for capsule size	00#~5#
Max capacity	42,000capsules/hour
Capsule filling rate	99.97%
Filling accuracy	3.0%
System	Siemens
Longer service life	✓
German Siemens system	✓
cGMP & FDA	✓

✓: Yes ⊙: Optional

CapCN-24/48C Capsule Filler



CapCN-24/48C automatic capsule filler processes the products for optimal productivity up to 400/800 capsules per minutes, featuring low-maintenance operation, minimal downtime, and overall dependable production. Powder dosing uses the 3/6 stage tamping technology for an enhanced accuracy. Filling of pellets is available. Then they are transferred into special cells on the rotor. Here the capsule is separated, after what the bottom part comes to the filling position.

After filling the bottom part with the material, on next positions the non-separated capsules are rejected, and the filled bottom parts are joined with top parts, counted and taken away into the receiving box.

Features

- cGMP design with emphasis in powder dust handling: Enclosed main turn table avoid dust getting into mechanical parts.

- Automatic control for capsule and powder supply.

- PLC control for reliable operation. Touch Screen HMI, featuring user-friendly controls:

production counter, manual/automatic / parameter setup modes, alarms.

- Precision capsule segments and dosing disk minimizes adjustments following parts changeover.

- SS 304 stainless steel frames and transparent safety interlock guards.



Technical Parameters

Model	CapCN-24C	CapCN-48C
Max capacity	24,000capsules/hour	48,000capsules/hour
No. of Segment bores	3	6
Suitable for capsule		00#~5#
Noise		<75dB
Power	380/220V,50/60Hz,6kW	380/220V,50/60Hz,5kW
Machine dimensions	750x700x1700mm	1080x1240x1930mm
Net weight	700kg	800kg
cGMP	✓	✓
PLC control	✓	✓

✓: Yes ☉: Optional

CapCN-72/210C Capsule Filler

CapCN-210C automatic capsule filler processes the products for optimal productivity up to 3500 capsules per minutes, featuring low-maintenance operation, minimal downtime, and overall dependable production.

Powder dosing uses the 5 stage tamping technology for an enhanced accuracy. Filling of pellets is available.

Capsules from the bunker are fed into the orienting device along the vertical guide.

Then they are transferred into special cells on the rotor. Here the capsule is separated, after what the bottom part comes to the filling position.

After filling the bottom part with the material, on next positions the non-separated capsules are rejected, and the filled bottom parts are joined with top parts, counted and taken away into the receiving box.

Features

- cGMP design with emphasis in powder dust handling: Enclosed main turn table avoid dust getting into mechanical parts.

- Automatic control for capsule and

powder supply.

- PLC control for reliable operation. Touch Screen HMI, featuring user friendly controls: production counter, manual / automatic / parameter setup modes, alarms.

- Precision capsule segments and dosing disk minimizes adjustments following parts changeover.

- SS 304 stainless steel frames and transparent safety interlock guards.



Technical Parameters

Model	CapCN-72C	CapCN-210C
Max capacity	72,000capsules/hour	180,000capsules/hour
Suit for capsule size	00#~5#	00#~5#
No. of Mould Bores	9	26
Machine dimensions	1180x1340x1980mm	1386x1156x2100mm
Net weight	1,000kg	2,500kg
Power	380/220V,50/60Hz,6kW	380/220V,50/60Hz,12kW
Noise	<75dB	<75dB
cGMP	✓	✓
PLC control	✓	✓

✓: Yes ☉: Optional

CapCN-450C Capsule Filler



CapCN-450C automatic capsule filler processes the products for optimal productivity up to 7500 capsules per minutes, featuring low-maintenance operation, minimal downtime, and overall dependable production.

Powder dosing uses the 5 stage tamping technology for an enhanced accuracy. Filling of pellets is available.

Capsules from the bunker are fed into the orienting device along the vertical guide.

Then they are transferred into special cells on the rotor. Here the capsule is separated, after what the bottom part comes to the filling position.

After filling the bottom part with the material, on next positions the non-separated capsules are rejected, and the filled bottom parts are joined with top parts, counted and taken away into the receiving box.

Features

- cGMP design with emphasis in powder dust handling: Enclosed main turn table avoid dust getting into mechanical parts.



- Automatic control for capsule and powder supply.
- PLC control for reliable operation. Touch Screen HMI, featuring user friendly controls: production counter, manual / automatic / parameter setup modes, alarms.
- Precision capsule segments and dosing disk minimizes adjustments following parts changeover.
- SS 304 stainless steel frames and transparent safety interlock guards.

Technical Parameters

Model	CapCN-450C
Max capacity	450,000capsules/hour
Suit for capsule size	00#~5#
No. of Mould Bores	54
Machine dimensions	1700x1220x2150mm
Net weight	3,800kg
Power	380/220V,50/60Hz,13.5kW
Noise	<75dB
cGMP	✓
PLC control	✓
safety interlock guards	✓

✓: Yes ●: Optional

CapCN-72/240 Capsule Filler



CapCN-72/240 automatic capsule filler processes the products for optimal productivity up to 1200/4000 capsules per minutes, featuring low-maintenance operation, minimal downtime, and overall dependable production.

Powder dosing uses the 5 stage tamping technology for an enhanced accuracy. Filling of pellets is available.

Capsules from the bunker are fed into the orienting device along the vertical guide.

Then they are transferred into special cells on the rotor. Here the capsule is separated, after what the bottom part comes to the filling position.

After filling the bottom part with the material, on next positions the non-separated capsules are rejected, and the filled bottom parts are joined with top parts, counted and taken away into the receiving box.

Features

- Powder filling system is very high filling accuracy.
- The fully enclosed design of the split and capsule feeding system prevents capsules which fall into the capsule transfer chamber inappropriately and ensures smooth operation of the capsule.
- The capsule-type injection system effectively protects the filled capsules from breaking by the machine.
- And ultra-precision integrated rotary table has a similar small size, light weight load, long life, three years of free oil maintenance and so on.



Technical Parameters

Model	CapCN-72	CapCN-240
Max capacity	72,000capsules/hour	240,000capsules/hour
Suit for capsule size		00#~5#
No. of Mould Bores	9	29
Machine dimensions	980x980x2100mm	1950x260x380mm
Net weight	1,000kg	2,800kg
Power	380/220V,50/60Hz,7kW	380/220V,50/60Hz,12kW
Noise		<70dB
Powder filling system	<input type="checkbox"/>	<input type="checkbox"/>
The capsule-type injection system	<input type="checkbox"/>	<input type="checkbox"/>
Light weight load	<input type="checkbox"/>	<input type="checkbox"/>

✓: Yes ⊙: Optional

JTJ-V Semi-Auto Capsule Filler

The updated semi-auto capsule filling machine JTJ-V vertical type results in faster production, meeting G.M.P. requirements, more accurate filling, a safer operation, simple maintenance. It operate without noise and cleaning is simple.

The functions of first station include capsule feeding, aligning and insertion into bores of holding ring. Also, vacuum is used for separating capsule cap and body in first station. After orientation of capsule, capsule cap can stay in upper holding ring and capsule body can stay in lower holding ring.

A special design allows for changing mold for different size capsules within 10 minutes easily, simply, precisely.

Features

- All stainless shells, hoppers, machine table.etc... meet G.M.P. requirements.
- Variable speed for filling capsules with independent power and fix point filling that result in accurate dosage.
- No paint finish on the machine surface to avoid strip off and contamination.
- Simple structure and low malfunction, easy to maintain and clean. Simple operation, only one operator required.



Technical Parameters

Model	JTJ-V
Capsule Size	000#, 00L#, 00#, 0L#, 0#, 1#, 2#, 3#, 4#
Capacity	10,000 to 15,000 per hour
Electrical Supply	As electrical facilities vary from country to country, please provide your specifications at time of order so that the correct motors are supplied with your machine
Vacuum Pump	40m ³ /h
Compressed Air	0.03m ³ /min, 0.7MPa
Overall Dimensions	Length: 1140mm Width: 700mm Height: 1630mm Weight: 380Kg
Package Size	Length: 1650mm Width: 800mm Height: 1750mm Weight: 500Kg

CapCN-Semi Pro Semi-auto Capsule Filler



This machine adopts programming control system, touch panel operation, stepless frequency conversion speed regulation, pneumatic joint control, and electronic automatic counting device, which can automatically complete the capsule positioning, separation, filling, locking and other actions.

The filling dose is accurate and the operation is convenient. The body and work surface are made of stainless steel, and the product meets the requirements of GMP. It is suitable for capsule filling of powdered and granular medicines.

Features

- Use oxidized grinding disc: A protective film is added to the surface to enhance the corrosion resistance, surface hardness and wear resistance of the surface layer, prolong the service life of the grinding disc, and is easy to clean.
- Use external hexagon screws: more convenient to clean, solves the cross-contamination of materials.
- The installation of the main power switch can directly cut off all work, without powering off to open the electrical box and then turn off the power.
- The position of the emergency stop button has been changed, you can reach out and touch it. It's easier to deal with in case of emergency.
- The discharge port is designed to be detachable, which solves the problem of difficult cleaning of material residues at the discharge port; a new mold tray rack is installed to make the operation of multiple trays more convenient.



Technical Parameters

Model	CapCN-Semi Pro
Output	1-25000 pcs/hour
Applicable capsules	0#, 1#, 2#, 3#, 4#,5#
Total power	4 kw
Vacuum Pump(evacuation rate)	40m ³ /h
Air pressure	0.03m ³ /min,0.7MPa
Dimensions(LxWxH)	1140*700*1630mm(L*W*H)
Whole weight	330kg

CapCN-Semi Semi-auto Capsule Filler



CapCN-Semi vertical type results in faster production, meeting G.M.P. requirements, more accurate filling, a safer operation, simple maintenance. It operate without noise and cleaning is simple.

The functions of first station include capsule feeding, aligning and insertion into bores of holding ring. Also, vacuum is used for separating capsule cap and body in first station. After orientation of capsule, capsule cap can stay in upper holding ring and capsule body can stay in lower holding ring.

A special design allows for changing mold for different size capsules within 10 minutes easily, simply, precisely.

Features

- All stainless shells, hoppers, machine table.etc... meet G.M.P. requirements.

- Variable speed for filling capsules with independent power and fix point filling that result in

accurate dosage.

- No paint finish on the machine surface to avoid strip off and contamination.

- Simple structure and low malfunction, easy to maintain and clean. Simple operation, only one operator required.



Technical Parameters

Model	CapCN-Semi
Maximum output	12000-25200/h
Voltage	AC3 ~ 380/ 220 V, 50/ 60Hz (Customizable)
Total power	4KW
Dimension	1130mm*700mm*1600 mm
Weight	400kg
Ambient temperature	21 ± 3° C
Relative humidity	45 – 50%
Vacuum specifications	0.04 – 0.08 Mpa
Air compressor	NLT 5 Kpa
PLC Controller	✓
Horizontal Closing System	✓
Auto Separation System	⊙
Durable Capsule Tray	⊙

✓: Yes ⊙: Optional

CapCN-Semi II Pro Semi- auto Capsule Filler



After CapsulCN accumulated production experiences in manufacturing several thousand sets of CapCN-Semi Capsule Filling machine,

CapsulCN developed the latest CapCN-Semi II Pro can operate more efficiently and smoothly.

Numerous innovative operational and safety features that streamline the production process and provide processing speeds of up to 50,000 capsules per hour.

The capsule filler can handle all capsule sizes from 000 to 5. A special design allows for changing mold for different size capsules within 15 minutes easily, simply, and precisely.

Can fill material in powder, pellet, or granule forms. Tested by CapsulCN laboratory, failure-free in 10,000 hours of operation.

Features

- Different powder has a different specific gravity. With an adjustable dosing disc, there is no need to change dosing discs frequently, saving both time and labor. 1 Double loading system, up to 50,000 pcs / hour, close to the output of a fully automatic filling machine CapCN-48C.

- All capsule trays are hard anodized and the service life is extended by 4 years.

- It has an infinite variable speed of filling table with independent power and fixed point filling that results in accurate dosage.

- The horizontal closing system is more efficient, safety, and smoothly closes without damaging the capsules;

- An independent motor box from the german brand BECKER, improving the durability and quality of the system.



Technical Parameters

Model	CapCN-Semi II Pro
Control Panel	Siemens
Suit for capsule size	000#, 00L#, 00#, 0L#, 0#, 1#, 2#, 3#, 4#
Max capacity	30,000~50,000capsules/hour
Compressed Air	40m ³ /h
Machine dimensions	1140x700x1630mm
Net weight	380kg
PLC Controller	✓
Horizontal Closing System	✓
Auto Separation System	✓
Durable Capsule Tray	✓
Safety Guard	✓
Anodized Table	✓

✓ : Yes Ⓞ : Optional

CapCN-Liquid 16/18 Liquid Capsule Filler



As a market leader in liquid-fill technology, we have taken extra care to ensure proper filling of liquids.

The NSF capsule sealing machine seals the cap and the body of the capsule at high speed.

We are the world's leading manufacturer of two-piece capsule filling equipment specializing in customized filling solutions. Our high-speed fully-automatic capsule filling machine has attained high reputation domestically and internationally.

Features

- Different powder has a different specific gravity.

With an adjustable dosing disc, there is no need to change dosing discs frequently, saving both time and labor. This filling machine enables the filling of capsules of every dosage form.

- This filler has realized easy cleaning and exchange of size.
- This filling machine enables high-precision filling even when only little quantity of raw materials is to be filled.
- In addition to isolating contents inside the capsule, capsule banding has several end benefits: 1) Adds mechanical strength to the capsule; 2) Colored seals create brand differentiation; 3) Effectively prevents leakage in liquid-filled capsules; 4) A significant reduction in oxygen diffusion.



Technical Parameters

Model	CapCN-Liquid 16	CapCN-liquid 18
<i>Suit for capsule size</i>	00#~4#	
<i>Filling material</i>	Oily liquid, solution, suspension or paste	
<i>Max capacity</i>	18,000capsules/hour	36,000capsules/hour
<i>Machine dimensions</i>	1020x860x1970mm	960x1100x1800mm
<i>Net weight</i>	900kg	1,200kg
<i>High-precision filling</i>	✓	✓
<i>Easy cleaning</i>	✓	✓
<i>Easy to change size</i>	✓	✓

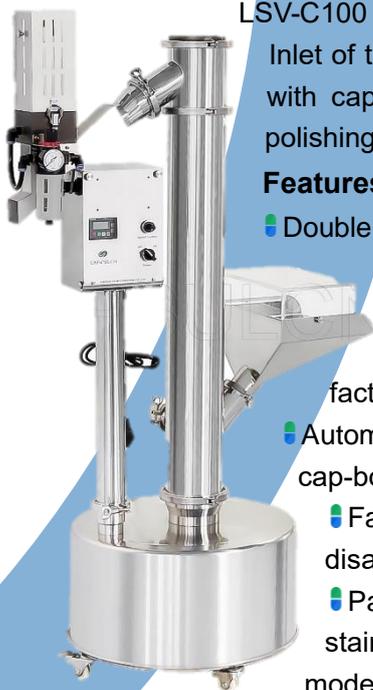
✓: Yes Ⓞ: Optional

LSV-C100 Capsule Polisher and Sorter

LSV-C100 Capsule Polisher has achieved double functions of capsule polishing and elevating. Inlet of the machine can be connected with any model of capsule filling machine, and outlet with capsule sorter and metal detector, so that to realize the production line of capsule polishing, elevating, sorting and detecting.

Features

- Double functions of capsule polishing and elevating to leave high flexibility for follow-up equipment line;
- 360° circle adjustment for inlet and outlet to make production more convenient and save factory room;
- Automatically sort less dosage, empty, fractured and cap-body separated capsule;
- Fast-joint system to ensure safe and quick disassembly and assembly;
- Parts in contact with medicine all made of 316L stainless steel or other material conforms to modern medicine safety standards;
- Detachable brush on main shaft can be thoroughly cleaned. No blind spot during whole machine cleaning. Meet cGMP demands.



Technical Parameters

Model	LSV-C100
Application	Suitable for polishing, improvement, and faulty capsule rejection of all types of capsules.
Applicable capsule size	00#, 0#, 1#, 2#, 3#, 4#
Machine shell	304 stainless steel, with mirror-surface treatment
Parts in contact with capsules	316L stainless steel, with mirror-surface treatment
Compressed air flow	0.3 m ³ /min
Compressed air pressure	0.3 Mpa
Vacuum cleaning	3.0 m ³ /min
Vacuum cleaning pressure	0.02Mpa
Working voltage	220V/110V, 50/60Hz
Input current	About 160mA 110V; about 80mA 220V
Rated power	200W
Power cable	1.8m with a plug
Height & Dimension of inlet	Height: 800mm Dimension: 300*250mm
Height & Dimension of outlet	Height: 1040mm Dimension: 65*50mm
Dimension (L*W*H)	500*841*1458mm
Max. output	600,000 pcs/h
Weight	80KG
Ambient temperature	18°C – 26°C
Environmental requirements	Dustproof and anticorrosive

CapCN-Polisher II Pro Capsule Polisher

CapCN-Polisher II Pro Capsule Polisher has achieved double functions of capsule polishing and elevating. Inlet of the machine can be connected with any model of capsule filling machine, and outlet with capsule sorter and metal detector, so that to realize the production line of capsule polishing, elevating, sorting and detecting.



Features

- Different powder has a different specific gravity. With an adjustable dosing disc, there is no need to change dosing discs frequently, saving both time and labor. Double functions of capsule polishing and elevating to leave high flexibility for follow-up equipment line;
- 360° circle adjustment for inlet and outlet to make production more convenient and save factory room;
- Automatically sort less dosage, empty, fractured and cap-body separated capsule;
- Fast-joint system to ensure safe and quick disassembly and assembly;
- Parts in contact with medicine all made of 316L stainless steel or other material conforms to modern



medicine safety standards;

- Detachable brush on main shaft can be thoroughly cleaned. No blind spot during whole machine cleaning. Meet cGMP demands.

Technical Parameters

Model	CapCN-Polisher	CapCN-Polisher Pro	CapCN-Polisher II Pro
<i>Suit for capsule size</i>		00#,0#,1#,2#,3#,4#	
<i>Max capacity</i>	420,000pcs/h	600,000pcs/h	600,000pcs/h
<i>Power</i>	220V 50Hz/110V 60Hz	1PH 220V/110V 50Hz/60Hz 200W	
<i>Compressed air</i>	0.25m ³ /min 0.3MPa	0.3m ³ /min 0.3MPa	0.3m ³ /min 0.3MPa
<i>Machine dimensions</i>	950x600x1000mm	500x840x1458mm	1229x709x1489mm
<i>Weight</i>	65kg	80kg	
<i>cGMP</i>	✓	✓	✓
<i>Easy Moving</i>	✓	✓	✓
<i>Stepless speed regulation</i>	✓	✓	✓
<i>Sorting System</i>	✓	✓	✓
<i>Easy Cleaning system</i>	✓	✓	✓
<i>Elevating System</i>		✓	✓

✓: Yes ⊙: Optional

SAYP-700S Digital Metal Separator



The metal separator is mainly used for the detection and separation of metal impurities in gravity feed granular materials in plastic chemical industry as well as other similar industries.

It can detect all magnetic and nonmagnetic metal impurities (e.g.: steel, stainless steel, aluminum, etc.). Even if encapsulated, these metal impurities can still be detected and then separated by the rejecting unit.

Features

- Special structural design can effectively help avoid the interference of external factors such as vibration, noise and product effect.
- With German technology and ultrahigh detection accuracy, it is a metal separator specially designed for medicine and health product industries.
- The ejecting unit is made of 316 stainless steel, so it is easy to dismantle and clean. It can meet the FDA and USDA certification requirements.

It can work in conjunction with other equipment to ensure the normal operation of the production line. The height and tilt angle of the rack can be adjusted manually, which makes it easy to move and clean.

• Unique accuracy can detect tiny metal objects in drugs, and the processing speed can reach about 15,000 pcs/min.



Technical Parameters

Model	SAYP-700S
Caliber of feeding inlet	Φ35mm
Detection accuracy	Φ0.3mm
Capacity	10,000-15,000 pcs/min
Working voltage	AC220V±10%, 50-60Hz (Customizable AC110V/ AC380V)
Ambient temperature	-10°C – +80°C
Discharge time	0.3~5s (Adjustable)
Compressed air	4~7 Bar



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